

Description

The 8342 RA Rosin Flux Paste is superior electronic grade flux paste system. It is designed for lead-free alloys, but it works well with conventional leaded solders as well. Also, water removal of post soldering residues is much easier due to the organic acid base of the flux.

Applications

The 8342 flux is used for solder touch up, repair, or rework surface mount assemblies via brushing or dispensing.

Benefits & Features

- **Excellent wettability**
- **High tack force**
- **Long tack time**

ENVIRONMENT
RoHS Compliant

Flux Paste Properties

<i>Physical Properties</i>	<i>Method</i>	<i>Value</i>
Appearance	Visual	Amber paste
Flux Classification	J-STD-004	ROM1
Flux Type	"	Rosin
Flux Activity	"	Moderate
Halides %(wt)	"	0.5-2.0%
pH		6.0-7.0
Copper Mirror	IPC-TM-650 2.3.32	Pass
Corrosion Resistance		No
Surface Insulation Resistance (SIR)	IPC-TM-650 2.6.3.3	>1 × 10 ⁹ Ω
Cleaning requirements	—	Required ^{a)}

a) To remove residues, clean with only hot deionized (DI) water at 48.8 °C [120 °F]

Storage and Shelf Life

Store at around room temperature and protect from direct heat or sunlight.

<i>Properties</i>	<i>Value</i>
Shelf Life after DOM ^{a)}	1 y
Storage Temperature	22 to 27 °C [72 to 80 °F]

a) DOM=Date of Manufacturing

Cleaning

Removal of the flux residue is required. To remove residues, clean with only hot deionized (DI) water at 48.8 °C [120 °F].

Health and Safety

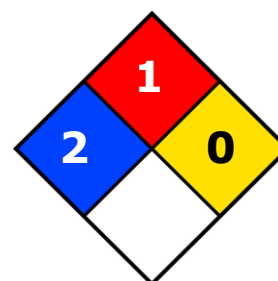
Please see the 8342 **Safety Data Sheet** (SDS) for more details on transportation, storage, handling and other security guidelines.

Health and Safety: Wear protective gloves/clothing/eye protection. Wash hands thoroughly after use. Do not ingest.

HMIS® RATING

HEALTH:	2
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

Application Instructions

Apply flux by brushing, dipping, or direct dispensing via the syringe.

Packaging and Supporting Products

<i>Cat. No.</i>	<i>Packaging</i>	<i>Net Volume</i>		<i>Net Weight</i>	
8342-50G	Jar	37.7 mL	1.28 fl oz	50 g	1.7 oz



ISO 9001 Registered Quality System.
Burlington, Ontario, Canada QMI File # 004008

RA Rosin Flux Paste

8342 Technical Data Sheet

8342

Technical Support

Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Phone: +(1) 800-340-0772 (Canada, Mexico & USA)
+(1) 905-331-1396 (International)

Fax: +(1) 905-331-2862 or +(1) 800-340-0773

Mailing address: **Manufacturing & Support**
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Head Office
9347-193rd Street
Surrey, British Columbia, Canada
V4N 4E7

Warranty

M.G. Chemicals Ltd. warrants this product for 12 months from the date of purchase by the end user. *M.G. Chemicals Ltd.* makes no claims as to shelf life of this product for the warranty. The liability of *M.G. Chemicals Ltd.* whether based on its warranty, contracts, or otherwise shall in no case include incidental or consequential damage.

Disclaimer

This information is believed to be accurate. It is intended for professional end users having the skills to evaluate and use the data properly. *M.G. Chemicals Ltd.* does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.